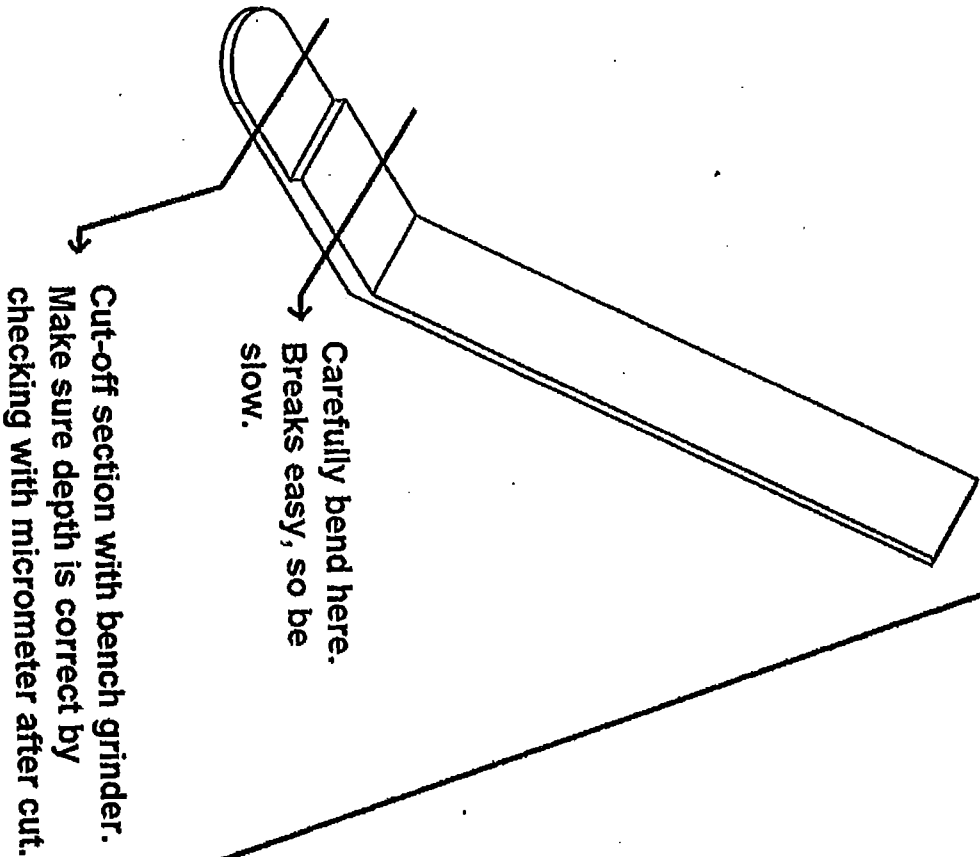


Creating Step Feeler Gauge for 2007 Tune Up
By Reed Prust

Using a step (Go-No Go) feeler gauge can be difficult on tune-ups for 2007 MBE 4000 and DD15's. The injector adapter frame (MBE 4000) and Jake Brake getting in the way (DD15) problems can be alleviated by a simple modification. Take the step feeler gauge and ground or cut off about half of the initial end of the gauge (see diagram). Make sure to double check the gauge with a micrometer once complete. Then, simply bend the gauge about half way between the old bend and step. Then straighten old bend and complete the tune-up. This will work for both the intake and exhaust valves. (Utilize picture as well)

**Before
Modification**



**After
Modification**

